## ZCN02A-2200-3000 COIL STRETCHING MACHINE

## MAIN TECHNICAL DESCRIPTIONS

- 1. Power of ZCN02A-2200-3000: 3kW
- The straight line length of coils to be stretched by the machine Minimum length: 700mm Maximum length: 2200mm

Note:

The machine has a fixed 1100mm long transverse girder, also the machine has two additional transverse girders to be provided in design for working selection according to the actual coil straight line length range, one transverse girder is 700mm long, and the other transverse girder is 1600mm long.

Normally, the 700mm long transverse girder is mounted on the machine together with the fixed 1100mm long transverse girder to stretch all kinds of small and middle coils. For bigger coils, the 1600mm long transverse girder is mounted on the machine together with the fixed 1100mm long transverse girder **instead of 700mm long transverse girder** to stretch the bigger coils.

The machine also has two carriages to be used for the different transverse girders, one is 350mm, and the other is 550mm. The 350mm carriage is used for the 700mm long transverse girder, and the 550mm carriage is used for the 1600mm long transverse girder.

- 3. The total length of coil to be stretched can be 3000mm
- The sectional area of coils to be stretched: Minimum sectional area: 7X12mm<sup>2</sup> Maximum sectional area: 25X65mm<sup>2</sup>

Note:

The sectional area for the coils on the machine can be adjusted by stepless adjustment device from 7X12mm<sup>2</sup> to 25X65mm<sup>2</sup>

- 5. Maximum width of coils to be stretched can be 1200mm.
- 6. Net weight: 3500kgs

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